

3MB9817

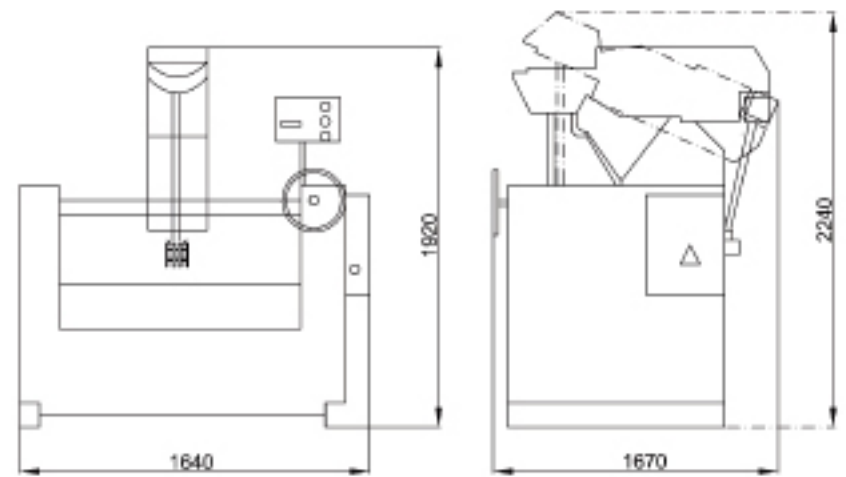
vertical honing machine

The machine is mainly used for honing single line engine cylinders and V-engine cylinders of automobiles motorcycles and tractors and also for other machine element holes.

- The machine table can shift of the fixture change 0°, 30° and 45°.
- The machine table is easily up and down manually 0-180mm.
- Reverse precision 0-0.4mm.
- Select mesh-wire degree 0°- 90° or non-mesh-wire.
- Reciprocating speed of up and down 0-30m/min.
- The machine is reliable performance widely use honing, easy operation and high productivity.
- Good rigidity, amount of cutting.

Technical Specifications

Model	3MB9817
Max. diameter of hole honed	Φ 35- Φ 170 mm
Max. depth of hole honed	320 mm
Spindle speed (4 steps)	120, 160, 225, 290 mm
Stork (3 steps)	35, 44, 65 s/min
Power of main motor	1.5 Kw
Power of cooling pump motor	0.125 Kw
Machine working inside cavity dimensions (L x W)	1400 x 870 mm
Overall dimensions (L x W x H)	1640 x 1670 x 1920 mm
Packing dimensions (L x W x H)	1850 x 1850 x 2150 mm
N.W./G.W.	1000/1200 kg



Honing machine for cylinder

Standard Accessories

honing head MFQ60
honing head MFQ80
V-type cylinder fixture

Optional Accessories

honing head MFQ40
honing head MFQ120

